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Hawa Porta Acoustics More peace and quiet in everyday life

New

The all-rounder among sliding fittings can now do even more: the new Hawa Porta Acoustics attenuates sound transmission by up to 39 dB. And a clever all-round seal protects against drafts, odors and incident light. Of course, it still features its signature strengths.

With minimal installation dimensions, it can be quickly and easily mounted in pockets or in front of the wall. Push-to-open operation with soft closing mechanism ensures outstanding operating convenience. The intelligent force deflection of the horizontal seal ensures quiet opening and closing as well. What's more, the Hawa Porta Acoustics features an attractive design: The entire technology, including sound attenuation, remains invisible.



Play, and let them play – without the sound ever leaving the room.



Added discretion: All-round seals ensure quiet

When you've heard enough from the world, simply close your Hawa Porta Acoustics sliding door. Sound, odors, drafts and light – all stay outside.



More convenience: with force deflection and push-to-open

A light tap easily releases the doors from the wall pocket, thanks to Push-to-open operation with soft closing mechanism. The intelligent force deflection of the horizontal seal additionally supports opening and closing. And the familiar excellent sliding characteristics help ensure everything runs wonderfully quietly. Especially in combination with Hawa SoftStop for soft closing.



Improved efficiency: from planning to installation

The identical seal set supplements the system components of the Hawa Porta 60/100 HMD/HMT for wall-mounted and pocket solutions. Door installation is easy: You can use standard door leaves, install the doors even after construction is complete, and have access to the hardware at all times.



The advantages of sliding doors combined with effective sound attenuation

The Hawa Porta Acoustics in brief



Wall-mounted and pocket solution with identical set Allows variable passage dimensions



Security

System tested to 100,000 cycles, corresponding to approx. 25 years and the average service life of a sliding door

Meets standard according to DIN EN 1527



Noise reduction up to 39 dB Rw from room to room Minimizes odors, drafts, and incidence of light

Ergonomic opening and closing of door

Increased discretion

Efficient movement support with Push-to-open with self closing mechanism for the Hawa Porta 100 HMT Acoustics



Productivity

Simple planning thanks to the Hawa Product Planner

Efficient installation with only minimal additional processing of the door leaf



Aesthetics

Slimline, discreet design

Technology integrated invisibly in the running track

Technical product information

On the following pages, you will find all the necessary ordering information for Hawa Porta Acoustics.

Hawa Porta 60 HMD Acoustics

See page 5

Hawa Porta 100 HMD Acoustics

See page 17

Hawa Porta 60 HMT Pocket Acoustics

See page 11

Hawa Porta 100 HMT Pocket Acoustics

See page 23

Fitting for top-running wooden doors up to 60 kg (132 lbs.), with surface mounted running track. Sound attenuation. Wall mounting. Minimal installation height.

Product highlights

Comfort Outstanding living comfort thanks to effective

exclusion of sound, drafts, odors and unwanted

light incidence

Flexibility Aluminium panel or customer-provided wooden

panelling integrated in the system

Productivity Tool-less door mounting

Technical specifications

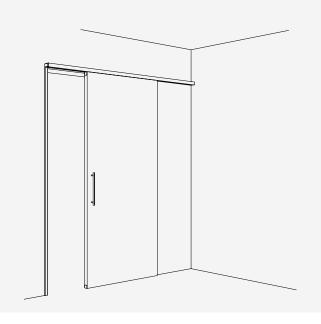
Max. 60 kg (132 lbs.)

↑ Max. 2500 mm (8' 2 7/16'')

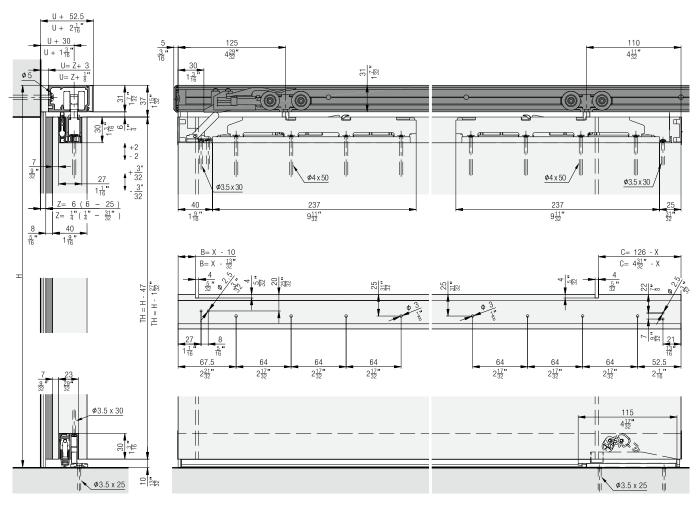
750–1250 mm (2' 5 17/32" to 4' 1 7/32")

Inside clearance (LMB)

→[]← 39–45 mm (1 17/32'' to 1 25/32'')



Installation examples



Set for 1 wooden door up to 60 kg (132 lbs.)

	No.
Hawa Porta 60 HMD/HMT Pocket Acoustics, for 1 door	30431

			l
Set consisting	of:	30431	No.
60	Running gear, plain bearings, rollers, plastic, blue	2	057.3115.071
	SoftStop Hawa Porta Acoustics, with retention spring, plastic, gray	1	30472
	Stopper, with retention spring, plastic, gray	1	057.3073.072
	Adapter for running gear, for SoftStop, plastic, gray	1	30218
	Pan head screw, M3x8 mm (1/8"x5/16")	1	30359
	Hexagon head screw, M8x36 mm (5/16"x1 13/32"), steel, zinc-plated	1	042.0165.101
	Head cap screw, M8x35 mm (5/16"x1 3/8"), steel, zinc-plated	1	042.0175.001
	Cover cap, plastic, grey	1	600.0000.533
	Running gear holder, plastic, anthracite	2	042.0174.001
	Housing, steel, zinc-plated	2	042.0166.102
	Spacer, housing plastic anthracite	2	30361
	Cover cap set, plastic, plastic, anthracite, 4-piece set	1	30484
242	Flat countersunk head chipboard screw, 4x50 mm (5/32"x1 31/32", steel, zinc-plated	8	30463

Running tracks

	mm (inch)	No.
	2,500 (8' 2 7/16'')	057.3112.250
Running track, aluminum, anodized, pre-drilled	3,500 (11' 5 25/32'')	057.3112.350
	6,000 (19' 8 7/32'')	057.3112.600
	cut to size	057.3112.990
Disposable cover to running track	2,000 (6' 6 3/4 '')	057.3098.001
Hawa Divido 100 / Hawa Porta 45/60/100, plastic, black	cut to size	057.3098.990

Components for running tracks

		No.
	Track cleaner, plastic, blue	057.3099.071
	Key for dismounting, steel, zinc-plated	042.3119.101

Panels

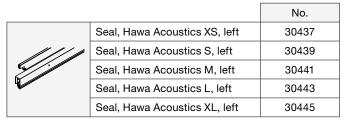
		mm (inch)	No.
		2,500 (8' 2 7/16'')	057.3113.250
	Clip-on panel, wall	3,500 (11' 5 25/32'')	057.3113.350
	mounting, aluminum, anodized	6,000 (19' 8 7/32'')	057.3113.600
		cut to size	057.3113.990

Panel end component set, 95 mm (3 3/4"), plastic, wall mounting

	No.
Panel end component set, with fixation clip, plastic, anthracite	30485

Set consisting	of:	30485	No.
	Panel end component, 95 mm (3 3/4"), plastic, anthracite, can be shortened	2	30133
	Fixation clip for wooden and aluminum panel, steel, zinc-plated	2	057.3126.101

Sets left type (horizontal seal set)



Seal, Hawa Acoustics XS, right

Sets right type

Hawa Acoustics horizontal seal set	
consisting of:	
	5
	[11]

Vertical seal for seal set, left, right set type



(horizontal seal set)

Seal, Hawa Acoustics S, right	30438
Seal, Hawa Acoustics M, right	30440
Seal, Hawa Acoustics L, right	30442
Seal, Hawa Acoustics XL, right	30444
s horizontal seal set	
۵	
	Г

No.

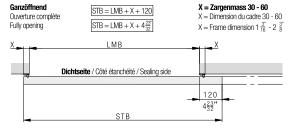
30436

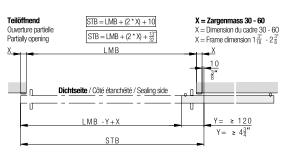
Position Position Position	Bezeichnung Désignation Designation	Anzahl Numéro Number	Typ Type Type			
1	Hubdichtung Joint de levage Header seal	1	Links/Rechts Gauche/Droite Left/Right			
			XS	30454		
			S	30385	1	
			М	30455	1	
			L	30456	1	
			XL	30457	1	
2	Senkdichtung Joint d'abaissement Floor seal	1	Links Gauche Left		Rechts Droite Right	
			XS	30446	XS	30447
			S	30387	S	30383
			М	30448	M	30449
			L	30450	L	30451
			XL	30452	XL	30453
3, 4, 5, 6	Kleinteileset oben Kit pour petites pièces, supérieur Small parts set top	1	Links Gauche Left	30390	Rechts Droite Right	30392
7, 8, 9, 10	Kleinteileset unten Kit pour petites pièces, inférieur Small parts set bottom	1	Links Gauche Left	30416	Rechts Droite Right	30417
11	Pocketadapter Adaptateur pour caisson à galandage Pocket adapter	1	Links/Rechts Gauche/Droite Left/Right	30418		•

Hawa Porta 60 HMD Acoustics

Definition left, right / door width calculation

Left type (left hand lock)





Right type (right hand lock) **Ganzöffnend** Ouverture complète X = Zargenmass 30 - 60 X = Dimension du cadre 30 - 60 STB = LMB + X + 120 $STB = LMB + X + 4\frac{23}{32}$ Fully opening X = Frame dimension $1\frac{3^{\circ}}{16} - 2\frac{3^{\circ}}{8}$ LMB Dichtseite / Côté étanchéité / Sealing side 120 $4\frac{23}{32}$ STB Teilöffnend X = Zargenmass 30 - 60 STB = LMB + (2 * X) + 10Ouverture partielle Partially opening X = Dimension du cadre 30 - 60 X = Frame dimension $1\frac{3''}{16}$ - $2\frac{3''}{8}$ $STB = LMB + (2 * X) + \frac{13''}{32}$ Dichtseite / Côté étanchéité / Sealing side <u>Y = ≥ 120</u> LMB-Y+X $Y = \ge 4\frac{3}{4}$

Acoustics set determination

Ganzöffnend

Ouverture complète Fully opening

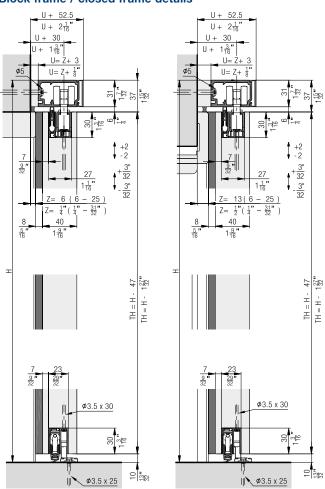
		LMB			
Х	1 3"	1 9"	1 31"	2 ^{3"} / ₈	
Hawa Acoustics XS	2' 5 17" - 2' 6 23"	2' 5 17" - 2' 6 5"	2' 5 17" - 2' 5 29"	2' 5 17°	
Hawa Acoustics S	2' 6 23" - 2'11 7"	2' 6 5" - 2'11 1"	2' 5 ^{29"} - 2'10 ^{21"}	2' 5 17" - 2'10 1"	
Hawa Acoustics M	2'11 7" - 3' 4 9"	2'11 1 - 3' 4 5"	$2'10\frac{21''}{32} - 3'3\frac{3''}{4}$	2'10 1 - 3'3 3	
				3' 3 3" - 3' 8 3"	
Hawa Acoustics XL	$3' 9 \frac{9''}{32} - 4' 1 \frac{7''}{32}$	3' 8 7" - 4' 1 7"	3' 8 15" - 4' 1 7"	$3' \cdot 8 \cdot \frac{3''}{32} - 4' \cdot 1 \cdot \frac{7''}{32}$	

Teilöffnend

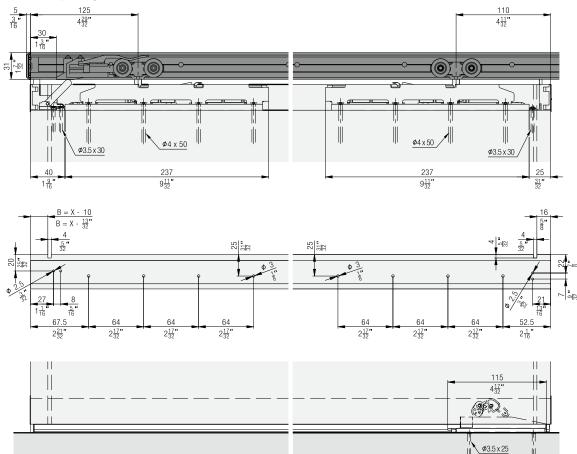
Ouverture partielle Partially opening

		LMB		
Х	1 3"	1 9"	1 31"	2 ^{3"}
Hawa Acoustics XS	2' 5 17" - 2'10 1/4	2' 5 17" - 2' 9 15"	2' 5 17" - 2' 8 11"	2' 5 17" - 2' 7 7
Hawa Acoustics S	$2'10 \frac{1}{4}'' - 3' 2 \frac{31}{32}'$	2' 9 15" - 3' 2 3"	2' 8 11" - 3' 1 13"	2'7 7 - 3' 5
Hawa Acoustics M	$3' \ 2 \ \frac{31}{32}" - 3' \ 8 \ \frac{3'}{32}$	3' 2 3" - 3' 7 5"	3' 1 13" - 3' 6 17"	$3' \frac{5}{8}'' - 3' \cdot 5 \cdot \frac{23''}{32}$
Hawa Acoustics L	3' 8 3" - 4' 13	3' 7 5" - 4' 10	3' 6 17" - 3'11 1/4	3' 5 23" - 3'10 15"
Hawa Acoustics XL	4' 13" - 4' 1 7	4' 1 -4' 1 7	3'11 1 - 4' 1 7	3'10 ^{15"} - 4' 1 ^{7"}

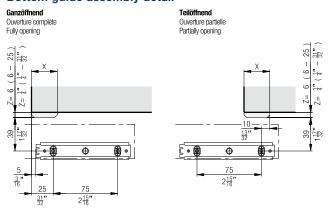
Block frame / closed frame details



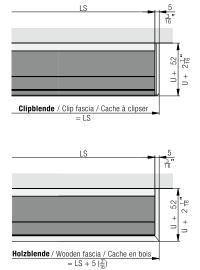
Partially opening view



Bottom guide assembly detail



Calculations of panels



Hawa Porta 60 HMD Acoustics

Room-to-room sound attenuation

All reference values have been measured on the basis of a practical design. The Rw sound attenuation values specify the expected sound attenuation between the two rooms which are influenced by the wall, the system and the choice of door leaf.

Reference values tested with a lightweight construction wall in accordance with James Hardy (type 1 H 31 / Rw 52 dB), size 2.5 x 2.45 m in accordance with DIN EN ISO 10140-2. Clearance 2.0 x 1.0 m. The sound attenuation relates to the entire structure and specifies which sound attenuation can be expected between the two rooms.

Example walls	System	Thickness of door leaf	Type of door leaf	Estimated sound attenuation effect
		•		Room to room
				Rw
Wall with minimum acoustic rating of Rw 52 dB	without Hawa Acoustics		Single door leaf without sealing system	≈ 18 dB
g			Single door leaf, approx. 19 kg/m² acoustic rating of Rw 29 dB	≈ 31 dB
Lightweight construction wall with metal stand	Hawa Porta 60 HMD Acoustics Hawa Porta 100 HMD Acoustics	39 mm	Chipboard, approx. 25 kg/m² No defined acoustic rating	≈ 30 dB
			Door leaf with medium sound attenuation level approx. 25 kg/m², acoustic rating of Rw 39 dB	≈ 34 dB
1	Hawa Junior 100 B Acoustics Hawa Porta 60 HMD Acoustics Hawa Porta 100 HMD Acoustics	44 mm	Single door leaf, approx. 20 kg/m² acoustic rating of Rw 29 dB	≈ 30 dB
Lightweight construction wall with wooden stand			Door leaf with medium sound attenuation level approx. 28 kg/m², acoustic rating of Rw 40 dB	≈ 34 dB
	Hawa Junior 100 B Acoustics	50 mm	Door leaf with high sound attenuation level approx. 33 kg/m², acoustic rating of Rw 42 dB	≈ 35 dB
	without Hawa Acoustics		Single door leaf without sealing system	≈ 20 dB
Solid wall	Hawa Porta 60 HMT Pocket Acoustics	39 mm	Single door leaf, approx. 19 kg/m², acoustic rating of Rw 29 dB	≈ 31 dB
	Hawa Porta 100 HMT Pocket Acoustics		Door leaf with medium sound attenuation level approx. 25 kg/m², acoustic rating of Rw 39 dB	≈ 37 dB
Acoustic ratings for wall construction according to manufacturer. The	Hawa Junior 100 B Pocket Acoustics		Single door leaf, approx. 20 kg/m² acoustic rating of Rw 29 dB	≈ 32 dB
acoustic values may vary if installed in different wall types.	Hawa Porta 60 HMT Pocket Acoustics Hawa Porta 100 HMT Pocket Acoustics	44 mm	Door leaf with medium sound attenuation level approx. 28 kg/m², acoustic rating of Rw 40 dB	≈ 39 dB
	Hawa Junior 100 B Pocket Acoustics	50 mm	Door leaf with high sound attenuation level approx. 33 kg/m², acoustic rating of Rw 42 dB	≈ 41 dB

Fitting for top-running wooden doors up to 60 kg (132 lbs.), with surface mounted running track or running track flush with the ceiling. Sound attenuation. Ceiling mounting. Wall pocket solution.

Product highlights

Comfort Outstanding living comfort thanks to effective

exclusion of sound, drafts, odors and unwanted

light incidence

Flexibility Ceiling-integrated or surface-mounted pocket

solutions possible

Productivity Door can be installed in pocket after construction

is complete

Technical specifications

 $\stackrel{\leftarrow}{\longrightarrow}$

Max. 60 kg (132 lbs.)

Max. 2500 mm (8' 2 7/16")

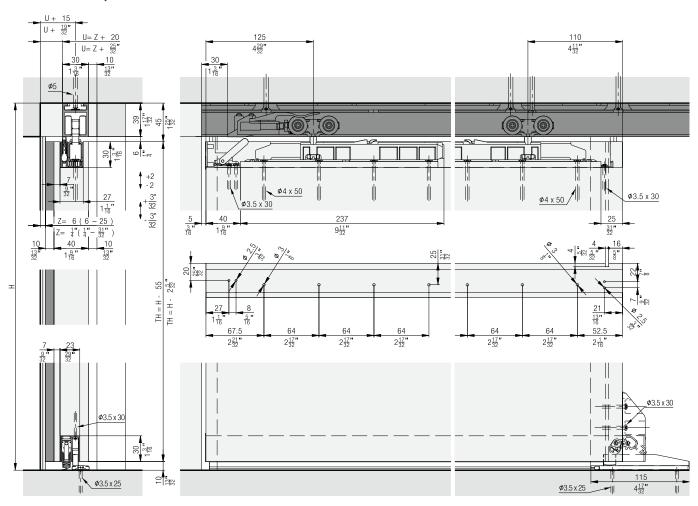
750–1250 mm (2' 5 17/32" to 4' 1 7/32")

Inside clearance (LMB)

→[|- 39–45 mm (1 17/32'' to 1 25/32'')



Installation examples



Set for 1 wooden door up to 60 kg (132 lbs.)

	No.
Hawa Porta 60 HMD/HMT Pocket Acoustics, for 1 door	30431

Set consisting	of:	30431	No.
E	Running gear, plain bearings, rollers, plastic, blue	2	057.3115.071
	SoftStop Hawa Porta Acoustics, with retention spring, plastic, gray	1	30472
	Stopper, with retention spring, plastic, gray	1	057.3073.072
	Adapter for running gear, for SoftStop, plastic, gray	1	30218
	Pan head screw, M3x8 mm (1/8"x5/16")	1	30359
	Hexagon head screw, M8x36 mm (5/16"x1 13/32"), steel, zinc-plated	1	042.0165.101
	Head cap screw, M8x35 mm (5/16"x1 3/8"), steel, zinc-plated	1	042.0175.001
	Cover cap, plastic, grey	1	600.0000.533
	Running gear holder, plastic, anthracite	2	042.0174.001
	Housing, steel, zinc-plated	lousing, steel, zinc-plated 2 042.0166.1	
	Spacer, housing plastic anthracite	2	30361
	Cover cap set, plastic, plastic, anthracite, 4-piece set	1	30484
212	Flat countersunk head chipboard screw, 4x50 mm (5/32"x1 31/32", steel, zinc-plated	8	30463

Accessories for set

	No.
Spring loaded buffer Hawa Porta 60/100	27760

Running tracks

Г				
		mm (inch)	No.	
		1,700 (5' 6 15/16'')	057.3016.170	
		2,000 (6' 6 3/4 '')	057.3016.200	
	Running track, aluminum, pre-drilled	2,500 (8' 2 7/16'')	057.3016.250	
***		6,000 (19' 8 7/32'')	057.3016.600	
		cut to size	057.3016.990	
	Running track, aluminum, anodized, pre-drilled	2,000 (6' 6 3/4 '')	057.3016.201	
/•//		2,500 (8' 2 7/16'')	057.3016.251	
		6,000 (19' 8 7/32'')	057.3016.601	
		cut to size	057.3016.991	
	Disposable cover to running track	2,000 (6' 6 3/4 '')	057.3098.001	
	Hawa Divido 100 / Hawa Porta 45/60/100, plastic, black	cut to size	057.3098.990	

Components for running tracks

	No.
Track cleaner, plastic, blue	057.3099.071
Key for dismounting, steel, zinc-plated	042.3119.101

Assembly set

	No.
Assembly set Hawa Porta 60/100, 2000 mm (6' 6 3/4")	057.3179.200
Assembly set Hawa Porta 60/100, 2500 mm (8' 2 7/16'')	057.3179.250

Set consisting	of:	mm (inch)	057.3179.200	057.3179.250	No.	
	Running track, aluminum, anodized, pre-drilled	2,000 (6' 6 3/4 '')	1		057.3174.200	
	Assembly pin, plastic, gray		9	11	057.0201.001	
	Countersunk head screw, 5x40 mm (3/16"x1 9/16"), steel, zinc-plated		10	12	766.3054.140	
	Running track, aluminum, anodized, pre-drilled	2,500 (8' 2 7/16'')		1	057.3174.250	

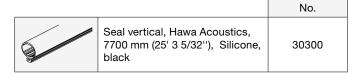
Sets left type (horizontal seal set)

		No.
	Seal, Hawa Acoustics XS, left	30437
	Seal, Hawa Acoustics S, left	30439
	Seal, Hawa Acoustics M, left	30441
	Seal, Hawa Acoustics L, left	30443
	Seal, Hawa Acoustics XL, left	30445

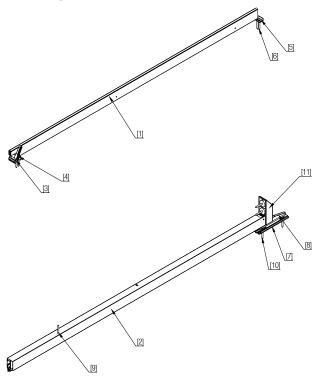
Sets right type (horizontal seal set)

		No.
	Seal, Hawa Acoustics XS, right	30436
////	Seal, Hawa Acoustics S, right	30438
	Seal, Hawa Acoustics M, right	30440
	Seal, Hawa Acoustics L, right	30442
	Seal, Hawa Acoustics XL, right	30444

Vertical seal for seal set, left, right set type



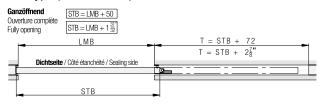
Hawa Acoustics horizontal seal set consisting of:

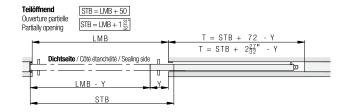


Position Position Position	Bezeichnung Désignation Designation	Anzahl Numéro Number	Typ Type Type			
1 Hubdichtung Joint de levage Header seal		1	Links/Rechts Gauche/Droite Left/Right			
			XS	30454		
			S	30385]	
			М	30455	1	
			L	30456	1	
			XL	30457	1	
2	2 Senkdichtung Joint d'abaissement Floor seal		Links Gauche Left		Rechts Droite Right	
			XS	30446	XS	30447
			S	30387	S	30383
			М	30448	М	30449
			L	30450	L	30451
			XL	30452	XL	30453
3, 4, 5, 6	Kleinteileset oben Kit pour petites pièces, supérieur Small parts set top	1	Links Gauche Left	30390	Rechts Droite Right	30392
7, 8, 9, 10	Kleinteileset unten Kit pour petites pièces, inférieur Small parts set bottom	1	Links Gauche Left	30416	Rechts Droite Right	30417
11	Pocketadapter Adaptateur pour caisson à galandage Pocket adapter	1	Links/Rechts Gauche/Droite Left/Right	30418		

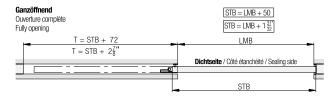
Definition left, right / door width calculation

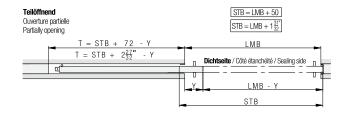
Left type (left hand lock)





Right type (right hand lock)

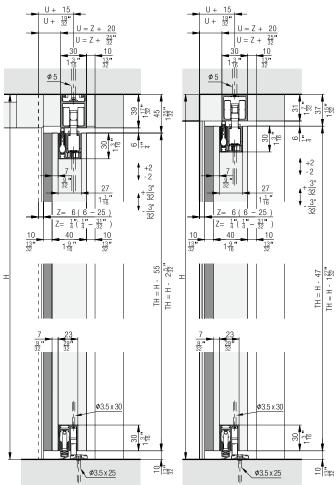




Acoustics set determination

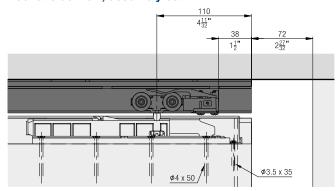
	LMB
Hawa Acoustics XS	2' 5 17" - 2' 9 15"
Hawa Acoustics S	2' 9 15" - 3' 2 3"
Hawa Acoustics M	3' 2 3" - 3' 7 5"
Hawa Acoustics L	3' 7 5" - 4' 1"
Hawa Acoustics XL	4' 1/32 - 4' 1 7/32

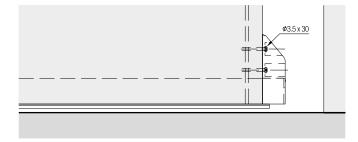
Further installation examples



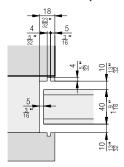
Hawa Porta 60 HMT Pocket Acoustics

Pocket side view, assembly set

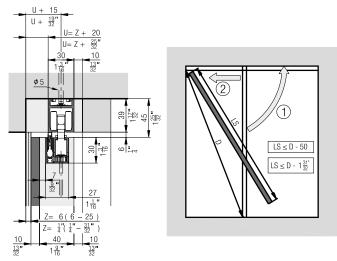




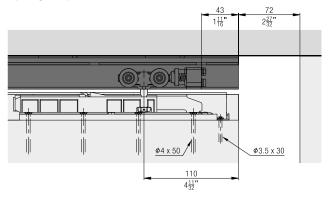
Details of end post at lock side



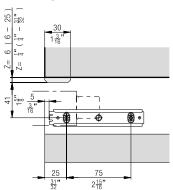
Assembly set/track installation Pocket



Spring stop



Bottom guide assembly detail



Fitting for top-running wooden doors up to 100 kg (220 lbs.), with surface mounted running track. Sound attenuation. Wall mounting. Minimal installation height.

Product highlights

Comfort Outstanding living comfort thanks to effective

exclusion of sound, drafts, odors and unwanted

light incidence

Flexibility Aluminium panel or customer-provided wooden

panelling integrated in the system

Productivity Tool-less door mounting

Technical specifications

(M)

Max. 100 kg (220 lbs.)

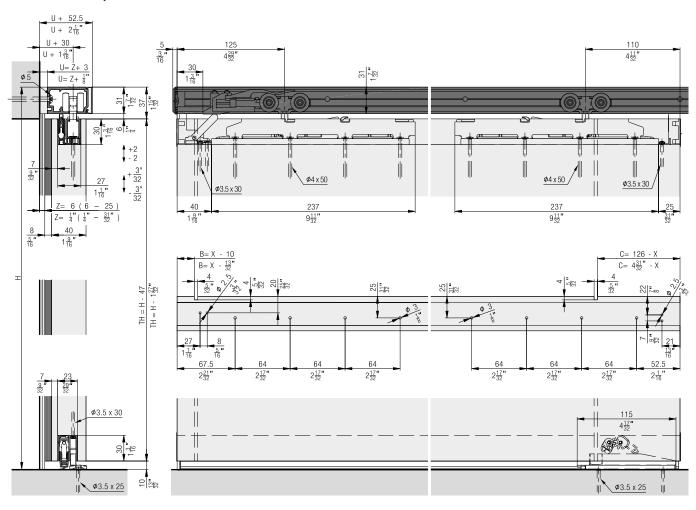
↑ Max. 2500 mm (8' 2 7/16'')

 $\begin{tabular}{lll} \hline & 750-1250 \mbox{ mm (2' 5 17/32'' to 4' 1 7/32'')} \\ \hline & Inside clearance (LMB) \\ \hline \end{tabular}$

→[|- 39–45 mm (1 17/32'' to 1 25/32'')



Installation examples



Set for 1 wooden door up to 100 kg (220 lbs.)

	No.
Hawa Porta 100 HMD/HMT Pocket Acoustics, for 1 door	30430

101 1 0001			
Set consisting	of:	30430	No.
	Running gear, ball bearing, rollers, plastic, white	2	057.3114.071
	SoftStop Hawa Porta Acoustics, with retention spring, plastic, gray	1	30472
	Stopper, with retention spring, plastic, gray	1	057.3073.072
	Adapter for running gear, for SoftStop, plastic, gray		30218
213	Pan head screw, M3x8 mm (1/8"x5/16")	1	30359
	Hexagon head screw, M8x36 mm (5/16"x1 13/32"), steel, zinc-plated	1	042.0165.101
	Head cap screw, M8x35 mm (5/16"x1 3/8"), steel, zinc-plated	1	042.0175.001
@	Cover cap, plastic, grey	1	600.0000.533
	Running gear holder, plastic, anthracite	2	042.0174.001
	Housing, steel, zinc-plated	2	042.0166.102
The state of the s	Spacer, housing plastic anthracite	2	30361
	Cover cap set, plastic, plastic, anthracite, 4-piece set		30484
SJ3	Flat countersunk head chipboard screw, 4x50 mm (5/32"x1 31/32", steel, zinc-plated	8	30463

Running tracks

		mm (inch)	No.
		2,500 (8' 2 7/16'')	057.3112.250
	Running track,	3,500 (11' 5 25/32'')	057.3112.350
	aluminum, anodized, pre-drilled	6,000 (19' 8 7/32'')	057.3112.600
		cut to size	057.3112.990
	Disposable cover to running track	2,000 (6' 6 3/4 '')	057.3098.001
Hawa Divido 100 / Hawa Porta 45/60/100, plastic, black	cut to size	057.3098.990	

Components for running tracks

	No.
Track cleaner, plastic, blue	057.3099.071
Key for dismounting, steel, zinc-plated	042.3119.101

Panels

	mm (inch)	No.
Clip-on panel, wall mounting, aluminum, anodized	2,500 (8' 2 7/16'')	057.3113.250
	3,500 (11' 5 25/32'')	057.3113.350
	6,000 (19' 8 7/32'')	057.3113.600
	cut to size	057.3113.990

Panel end component set, 95 mm (3 3/4"), plastic, wall mounting

	No.
Panel end component set, with fixation clip, plastic, anthracite	30485

Set consisting of:			No.
	Panel end component, 95 mm (3 3/4"), plastic, anthracite, can be shortened	2	30133
	Fixation clip for wooden and aluminum panel, steel, zinc-plated	2	057.3126.101

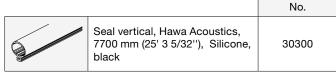
Sets left type (horizontal seal set)



Sets right type (horizontal seal set)

Hawa Acoustics horizontal seal set consisting of:	

Vertical seal for seal set, left, right set type



Seal, Hawa Acoustics XS, right Seal, Hawa Acoustics S, right 30438 Seal, Hawa Acoustics M, right 30440 Seal, Hawa Acoustics L, right 30442

Seal, Hawa Acoustics XL, right

No.

30436

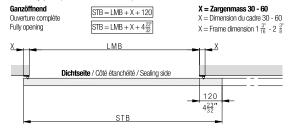
30444

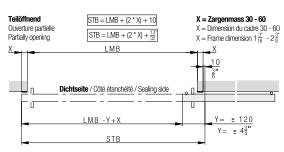
Typ Type Type Position Bezeichnung Anzahl Numéro Number Position Désignation Position Designation Links/Rechts Gauche/Droite Hubdichtung Joint de levage Header seal Left/Right 30454 XS S 30385 М 30455 30456 30457 ХL Senkdichtung Joint d'abaissement Floor seal 2 Links Rechts Left Right 30447 XS 30446 XS S 30387 S 30383 М 30448 М 30449 30450 30451 XL 30452 XL 30453 Kleinteileset oben Kit pour petites pièces, supérieur 3, 4, 5, 6 Links 30390 Rechts 30392 Gauche Small parts set top Left Right Kleinteileset unten 30416 30417 7, 8, 9, 10 Links Rechts Kit pour petites pièces, inférieur Small parts set bottom Gauche Left Right Pocketadapter Links/Rechts 30418 Adaptateur pour caisson à galandage Pocket adapter Gauche/Droite Left/Right

Hawa Porta 100 HMD Acoustics

Definition left, right / door width calculation

Left type (left hand lock)





Right type (right hand lock) Ganzöffnend STB = LMB + X + 120 Ouverture complète Fully opening $STB = LMB + X + 4\frac{23}{32}$ LMB Dichtseite / Côté étanchéité / Sealing side $4\frac{23}{32}$ STB Teilöffnend STB = LMB + (2 * X) + 10 X = Zargenmass 30 - 60 Ouverture partielle X = Dimension du cadre 30 - 60 $STB = LMB + (2 * X) + \frac{13}{32}$ Partially opening $X = Frame dimension 1 \frac{3''}{16} - 2 \frac{3}{8}$ Dichtseite / Côté étanchéité / Sealing side U Y= ≥ 120 LMB-Y+X Y = ≥ 4³/₄ STB

Acoustics set determination

Ganzöffnend

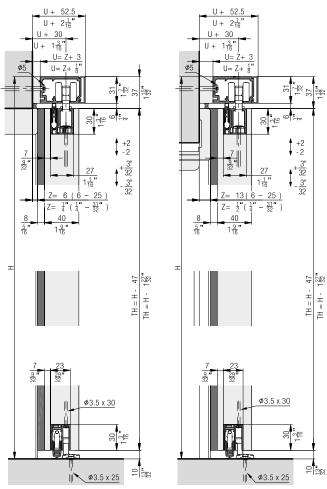
Ouverture complète Fully opening

		LMB			
Х	1 3"	1 9"	1 31"	2 ³ / ₈	
Hawa Acoustics XS	2' 5 17" - 2' 6 23"	2' 5 17" - 2' 6 5"	2' 5 17" - 2' 5 29"	2' 5 17"	
				2' 5 17" - 2'10 1"	
Hawa Acoustics M	2'11 7" - 3' 4 9"	2'11 1 - 3' 4 5"	$2'10\frac{21''}{32} - 3'3\frac{3''}{4}$	2'10 1 - 3'3 3	
Hawa Acoustics L	3' 4 9'' - 3' 9 9''	3' 4 5" - 3' 8 7"	3' 3 3" - 3' 8 1"	3' 3 3" - 3' 8 3"	
Hawa Acoustics XL	$3'9 \frac{9''}{32} - 4'1 \frac{7''}{32}$	3' 8 7" - 4' 1 7"	3' 8 15" - 4' 1 7"	3' 8 3" - 4' 1 7"	

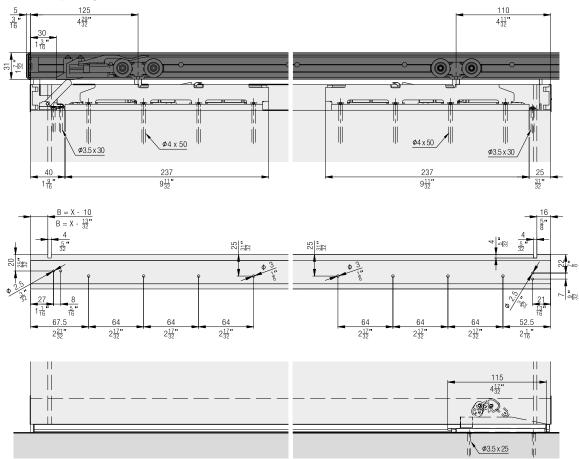
Teilöffnend Ouverture partielle Partially opening

		LMB			
Х	1 3"	1 9"	1 31"	2 3"	
Hawa Acoustics XS	2' 5 17" - 2'10 1/4	2' 5 17" - 2' 9 15"	2' 5 17" - 2' 8 11"	2' 5 17" - 2' 7 7	
Hawa Acoustics S	$2'10 \frac{1}{4}' - 3' 2 \frac{31}{32}'$	2' 9 15" - 3' 2 3"	2' 8 11" - 3' 1 13"	2' 7 7 - 3' 5	
Hawa Acoustics M	$3' \ 2 \ \frac{31}{32}'' - 3' \ 8 \ \frac{3'}{32}$	3' 2 3" - 3' 7 5"	3' 1 13" - 3' 6 17"	$3' \frac{5}{8}'' - 3' \cdot 5 \cdot \frac{23''}{32}$	
Hawa Acoustics L	3' 8 3" - 4' 13/16	3' 7 5" - 4' 1"	3' 6 17" - 3'11 1	$3' \cdot 5 \cdot \frac{23''}{32} - 3' \cdot 10 \cdot \frac{15''}{32}$	
Hawa Acoustics XL	4' 13" - 4' 1 7	4' 1 -4' 1 7	3'11 1 - 4' 1 7	3'10 ^{15"} - 4' 1 ^{7"}	

Block frame / closed frame details

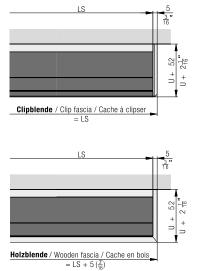


Partially opening view



Bottom guide assembly detail

Calculations of panels



Room-to-room sound attenuation

All reference values have been measured on the basis of a practical design. The Rw sound attenuation values specify the expected sound attenuation between the two rooms which are influenced by the wall, the system and the choice of door leaf.

Reference values tested with a lightweight construction wall in accordance with James Hardy (type 1 H 31 / Rw 52 dB), size $2.5 \times 2.45 \, \text{m}$ in accordance with DIN EN ISO 10140-2. Clearance $2.0 \times 1.0 \, \text{m}$. The sound attenuation relates to the entire structure and specifies which sound attenuation can be expected between the two rooms.

Example walls	System	Thickness of door leaf	Type of door leaf	Estimated sound attenuation effect
		·		Room to room
				Rw
Wall with minimum acoustic rating of Rw 52 dB	without Hawa Acoustics		Single door leaf without sealing system	≈ 18 dB
aung or m oz az		-	Single door leaf, approx. 19 kg/m² acoustic rating of Rw 29 dB	≈ 31 dB
Lightweight construction wall with metal stand	Hawa Porta 60 HMD Acoustics Hawa Porta 100 HMD Acoustics	39 mm	Chipboard, approx. 25 kg/m² No defined acoustic rating	≈ 30 dB
			Door leaf with medium sound attenuation level approx. 25 kg/m², acoustic rating of Rw 39 dB	≈ 34 dB
	Hawa Junior 100 B Acoustics		Single door leaf, approx. 20 kg/m² acoustic rating of Rw 29 dB	≈ 30 dB
Lightweight construction wall with wooden stand	Hawa Porta 60 HMD Acoustics Hawa Porta 100 HMD Acoustics	44 mm	Door leaf with medium sound attenuation level approx. 28 kg/m², acoustic rating of Rw 40 dB	≈ 34 dB
	Hawa Junior 100 B Acoustics	50 mm	Door leaf with high sound attenuation level approx. 33 kg/m², acoustic rating of Rw 42 dB	≈ 35 dB
	without Hawa Acoustics		Single door leaf without sealing system	≈ 20 dB
Solid wall	Hawa Porta 60 HMT Pocket Acoustics	39 mm	Single door leaf, approx. 19 kg/m², acoustic rating of Rw 29 dB	≈ 31 dB
	Hawa Porta 100 HMT Pocket Acoustics		Door leaf with medium sound attenuation level approx. 25 kg/m², acoustic rating of Rw 39 dB	≈ 37 dB
Acoustic ratings for wall construction according to manufacturer. The	Hawa Junior 100 B Pocket Acoustics		Single door leaf, approx. 20 kg/m² acoustic rating of Rw 29 dB	≈ 32 dB
acoustic values may vary if installed in different wall types.	Hawa Porta 60 HMT Pocket Acoustics Hawa Porta 100 HMT Pocket Acoustics	44 mm	Door leaf with medium sound attenuation level approx. 28 kg/m², acoustic rating of Rw 40 dB	≈ 39 dB
	Hawa Junior 100 B Pocket Acoustics	50 mm	Door leaf with high sound attenuation level approx. 33 kg/m², acoustic rating of Rw 42 dB	≈ 41 dB

Fitting for top-running wooden doors up to 100 kg (220 lbs.), with surface mounted running track or running track flush with the ceiling. Sound attenuation. Ceiling mounting. Wall pocket solution.

Product highlights

Comfort Outstanding living comfort thanks to effective

exclusion of sound, drafts, odors and unwanted

light incidence

Flexibility Ceiling-integrated or surface-mounted pocket

solutions possible

Productivity Door can be installed in pocket after construction

is complete

Technical specifications

(M)

Max. 100 kg (220 lbs.)

↑ Max. 2500 mm (8' 2 7/16'')

750–1250 mm (2' 5 17/32" to 4' 1 7/32")

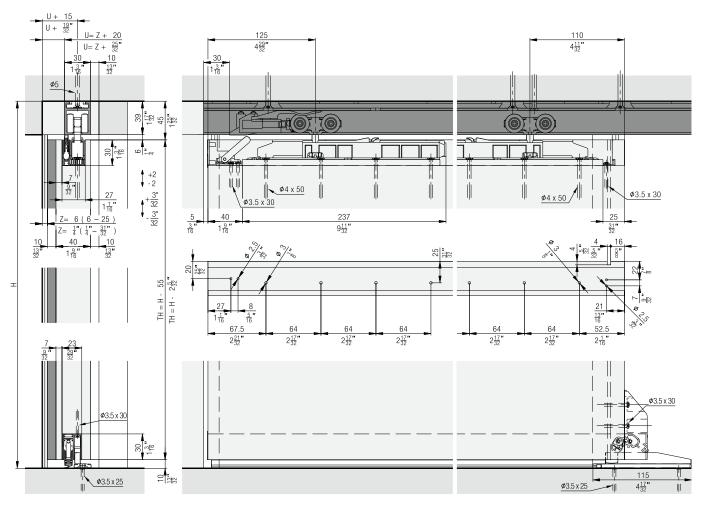
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Inside clearance (LMB)

→[|- 39–45 mm (1 17/32'' to 1 25/32'')



Installation examples



Set for 1 wooden door up to 100 kg (220 lbs.)

	No.
Hawa Porta 100 HMD/HMT Pocket Acoustics, for 1 door	30430

Set consisting	of:	30430	No.
	Running gear, ball bearing, rollers, plastic, white	2	057.3114.071
	SoftStop Hawa Porta Acoustics, with retention spring, plastic, gray	1	30472
	Stopper, with retention spring, plastic, gray	1	057.3073.072
	Adapter for running gear, for SoftStop, plastic, gray	1	30218
	Pan head screw, M3x8 mm (1/8"x5/16")	1	30359
	Hexagon head screw, M8x36 mm (5/16"x1 13/32"), steel, zinc-plated	1	042.0165.101
	Head cap screw, M8x35 mm (5/16"x1 3/8"), steel, zinc-plated	1	042.0175.001
@	Cover cap, plastic, grey	1	600.0000.533
	Running gear holder, plastic, anthracite	2	042.0174.001
	Housing, steel, zinc-plated	2	042.0166.102
The state of the s	Spacer, housing plastic anthracite	2	30361
	Cover cap set, plastic, plastic, anthracite, 4-piece set	1	30484
	Flat countersunk head chipboard screw, 4x50 mm (5/32"x1 31/32", steel, zinc-plated	8	30463

Accessories for set

	No.
Spring loaded buffer Hawa Porta 60/100	27760

Running tracks

		mm (inch)	No.
		1,700 (5' 6 15/16'')	057.3016.170
		2,000 (6' 6 3/4 '')	057.3016.200
	Running track, aluminum, pre-drilled	2,500 (8' 2 7/16'')	1 057.3016.250
4		6,000 (19' 8 7/32'')	057.3016.600
		cut to size	057.3016.990
		2,000 (6' 6 3/4 '')	057.3016.201
/•//	Running track, aluminum, anodized,	2,500 (8' 2 7/16'')	057.3016.251
	pre-drilled	6,000 (19' 8 7/32'')	057.3016.601
		cut to size	057.3016.991
Disposable cover to running track Hawa Divido 100 / Hawa Porta 45/60/100, plastic, black	to running track	2,000 (6' 6 3/4 '') 057.309	057.3098.001
	cut to size	057.3098.990	

Components for running tracks

	No.
Track cleaner, plastic, blue	057.3099.071
Key for dismounting, steel, zinc-plated	042.3119.101

Assembly set

	No.
Assembly set Hawa Porta 60/100, 2000 mm (6' 6 3/4")	057.3179.200
Assembly set Hawa Porta 60/100, 2500 mm (8' 2 7/16'')	057.3179.250

Set consisting	of:	mm (inch)	057.3179.200	057.3179.250	No.
	Running track, aluminum, anodized, pre-drilled	2,000 (6' 6 3/4 '')	1		057.3174.200
	Assembly pin, plastic, gray		9	11	057.0201.001
	Countersunk head screw, 5x40 mm (3/16"x1 9/16"), steel, zinc-plated		10	12	766.3054.140
	Running track, aluminum, anodized, pre-drilled	2,500 (8' 2 7/16'')		1	057.3174.250

Push-to-open with self closing mechanism (must only be used with Hawa Porta 100)

Push-to-open Hawa Porta 100, 40–100 kg (88 to 220 lbs.), 1 piece		057.3178.071	
Set consisting	of:	057.3178.071	No.
	Push-to-open Hawa Porta 100, 40–100 kg (88 to 220 lbs.), with self-closing	1	057.3177.071
5	Release piece for Push-to-open, zinc die casting	1	057.3176.001

Screw set soft close

No.

1

600.0000.566

Sets left type (horizontal seal set)

		No.
Seal, Hawa Acoustics XS, left Seal, Hawa Acoustics S, left	Seal, Hawa Acoustics XS, left	30437
	30439	
	Seal, Hawa Acoustics M, left	30441
	Seal, Hawa Acoustics L, left	30443
	Seal, Hawa Acoustics XL, left	30445

Sets right type (horizontal seal set)

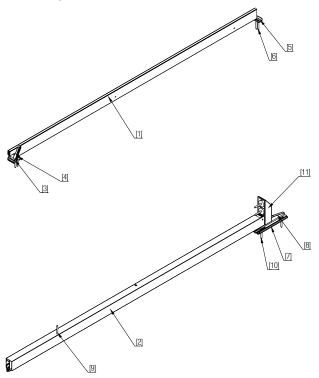
	Seal, Hawa Acoustics XS, right	30436
	Seal, Hawa Acoustics S, right	30438
	Seal, Hawa Acoustics M, right	30440
	Seal, Hawa Acoustics L, right	30442
	Seal, Hawa Acoustics XL, right	30444

No.

Vertical seal for seal set, left, right set type



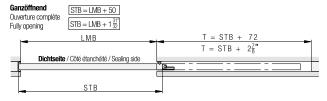
Hawa Acoustics horizontal seal set consisting of:

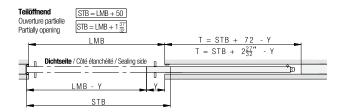


Position Position Position	Bezeichnung Désignation Designation	Anzahl Numéro Number	Typ Type Type			
1	Hubdichtung Joint de levage Header seal	1	Links/Rechts Gauche/Droite Left/Right	che/Droite		
			XS	30454		
			S	30385		
			М	30455]	
			L	30456		
			XL	30457]	
2	Senkdichtung 1 Links Joint d'abaissement Gauche Floor seal Left			Rechts Droite Right		
			XS	30446	XS	30447
			S	30387	S	30383
			М	30448	М	30449
			L	30450	L	30451
			XL	30452	XL	30453
3, 4, 5, 6	Kleinteileset oben Kit pour petites pièces, supérieur Small parts set top	1	Links Gauche Left	30390	Rechts Droite Right	30392
7, 8, 9, 10	Kleinteileset unten Kit pour petites pièces, inférieur Small parts set bottom	1	Links Gauche Left	30416	Rechts Droite Right	30417
11	Pocketadapter Adaptateur pour caisson à galandage Pocket adapter	1	Links/Rechts Gauche/Droite Left/Right	30418		

Definition left, right / door width calculation

Left type (left hand lock)





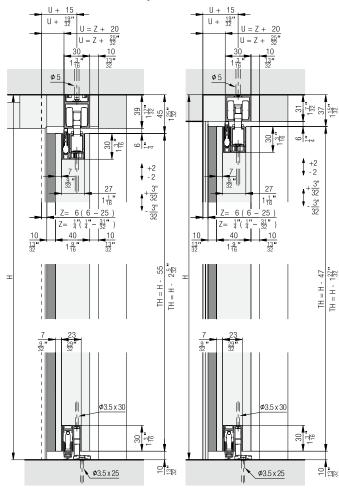
Right type (right hand lock) Ganzöffnend Ouverture complète STB = LMB + 50 $STB = LMB + 1\frac{31}{32}$ Fully opening T = STB + 72 $T = STB + 2\frac{7}{8}$ Dichtseite / Côté étanchéité / Sealing side STB STB = LMB + 50 Teilöffnend Ouverture partielle Partially opening $STB = LMB + 1\frac{31}{32}$ T = STB + 72 $T = STB + 2\frac{27}{32}$ Dichtseite / Côté étanchéité / Sealing side LMB - Y

STB

Acoustics set determination

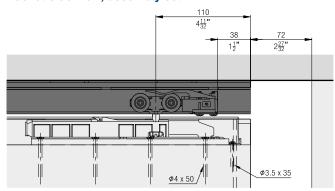
	LMB	
Hawa Acoustics XS	2' 5 17" - 2' 9 15"	
Hawa Acoustics S	2' 9 15" - 3' 2 3"	
Hawa Acoustics M	3' 2 3" - 3' 7 5"	
Hawa Acoustics L	3' 7 5" - 4' 1"	
Hawa Acoustics XL	4' = 1 - 4' 1 7	

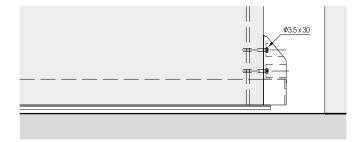
Further installation examples



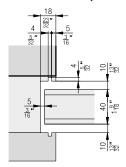
Hawa Porta 100 HMT Pocket Acoustics

Pocket side view, assembly set

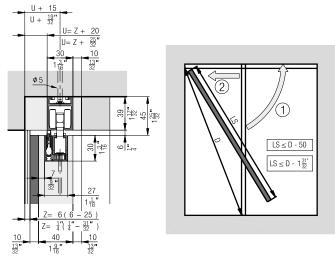




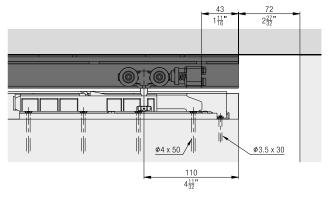
Details of end post at lock side



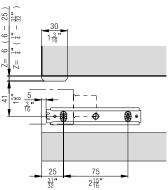
Assembly set/track installation Pocket



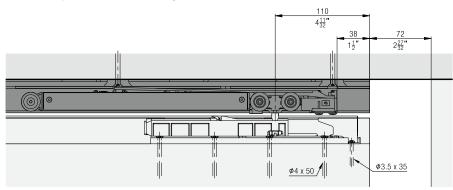
Spring stop

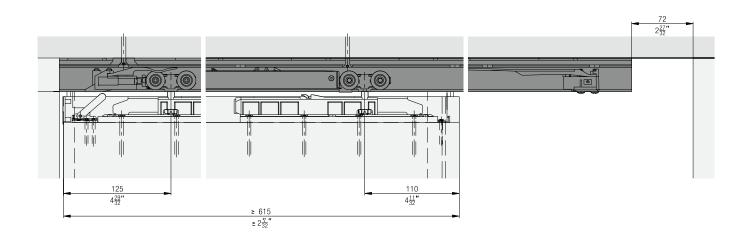


Bottom guide assembly detail



Push-to-open with self closing mechanism





Room-to-room sound attenuation

All reference values have been measured on the basis of a practical design. The Rw sound attenuation values specify the expected sound attenuation between the two rooms which are influenced by the wall, the system and the choice of door leaf.

Reference values tested with a lightweight construction wall in accordance with James Hardy (type 1 H 31 / Rw 52 dB), size $2.5 \times 2.45 \, \text{m}$ in accordance with DIN EN ISO 10140-2. Clearance $2.0 \times 1.0 \, \text{m}$. The sound attenuation relates to the entire structure and specifies which sound attenuation can be expected between the two rooms.

Example walls	System	Thickness of door leaf	Type of door leaf	Estimated sound attenuation effect
	:	·	:	Room to room
				Rw
Wall with minimum acoustic rating of Rw 52 dB	without Hawa Acoustics		Single door leaf without sealing system	≈ 18 dB
			Single door leaf, approx. 19 kg/m² acoustic rating of Rw 29 dB	≈ 31 dB
Lightweight construction wall with metal stand	Hawa Porta 60 HMD Acoustics Hawa Porta 100 HMD Acoustics	39 mm	Chipboard, approx. 25 kg/m² No defined acoustic rating	≈ 30 dB
			Door leaf with medium sound attenuation level approx. 25 kg/m², acoustic rating of Rw 39 dB	≈ 34 dB
	Hawa Junior 100 B Acoustics		Single door leaf, approx. 20 kg/m² acoustic rating of Rw 29 dB	≈ 30 dB
Lightweight construction wall with wooden stand	Hawa Porta 60 HMD Acoustics Hawa Porta 100 HMD Acoustics	44 mm	Door leaf with medium sound attenuation level approx. 28 kg/m², acoustic rating of Rw 40 dB	≈ 34 dB
	Hawa Junior 100 B Acoustics	50 mm	Door leaf with high sound attenuation level approx. 33 kg/m², acoustic rating of Rw 42 dB	≈ 35 dB
	without Hawa Acoustics		Single door leaf without sealing system	≈ 20 dB
Solid wall	Hawa Porta 60 HMT Pocket Acoustics	39 mm	Single door leaf, approx. 19 kg/m², acoustic rating of Rw 29 dB	≈ 31 dB
	Hawa Porta 100 HMT Pocket Acoustics		Door leaf with medium sound attenuation level approx. 25 kg/m², acoustic rating of Rw 39 dB	≈ 37 dB
Acoustic ratings for wall construction according to manufacturer. The	Hawa Junior 100 B Pocket Acoustics		Single door leaf, approx. 20 kg/m² acoustic rating of Rw 29 dB	≈ 32 dB
acoustic values may vary if installed in different wall types.	Hawa Porta 60 HMT Pocket Acoustics Hawa Porta 100 HMT Pocket Acoustics	44 mm	Door leaf with medium sound attenuation level approx. 28 kg/m², acoustic rating of Rw 40 dB	≈ 39 dB
	Hawa Junior 100 B Pocket Acoustics	50 mm	Door leaf with high sound attenuation level approx. 33 kg/m², acoustic rating of Rw 42 dB	≈ 41 dB



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